



## Technical Specifications

### Manual Slip Rolls



Tennsmith’s initial pinch slip rolls are heavy-duty, affordable, production tools for forming curved parts and tubes. Models SR48, SR324, SR336 and SR342 rolls have three gear-driven roll drives that ensure even starting and feeding of capacity materials. These same models also feature constant drive of the rolls. All three rolls continue to drive throughout their adjustment range. The SR48 gearing features a 4:1 reduction ratio for ease of operation of heavy materials. All gears are fully enclosed for safety and protection from the elements.

#### Tennsmith Manual Initial Pinch (Slip) Rolls Specifications

Slip Rolls	SR24	SR36	SR42	SR324	SR 336	SR342	SR48
Capacity (Mild Steel)	20GA	22GA	24GA	20GA	22GA	24GA	16GA
Maximum Forming Length	24"	36"	42"	24"	36"	42"	49"
Diameter of Rolls	2"	2"	2"	2"	2"	2"	3"
Minimum Forming Radius	1"	1"	1"	1"	1"	1"	1-1/2"
Wire Grooves	3/16", 1/4", 5/16"	same	same	same	same	same	3/8", 1/2", 5/8"
Gearing Ratio	n/a	n/a	n/a	1:1	1:1	1:1	4:1
Dimensions LxWxH	38" x 19" x 19"	51" x 19" x 19"	57" x 19" x 19"	38" x 19" x 19"	51" x 19" x 19"	57" x 19" x 19"	77" x 30" x 22"
Shipping Weight	190 lbs	250 lbs	270 lbs	215 lbs	275 lbs	295 lbs	1100 lbs